

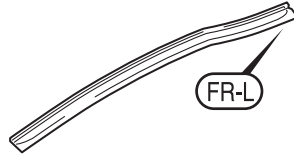


INSTALLATION INSTRUCTIONS

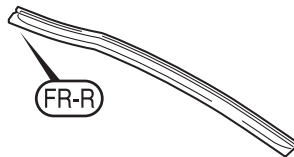
Accessory DOOR EDGE FILMS P/N 08P20-TY2-200	Application 2015 RLX	Publications No. BII 51832
		Issue Date JULY 2014

PARTS LIST

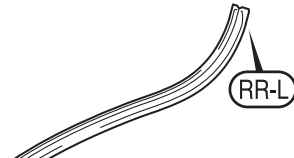
Left front door edge film



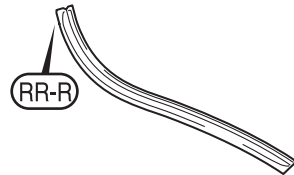
Right front door edge film



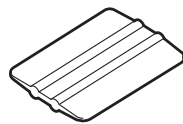
Left rear door edge film



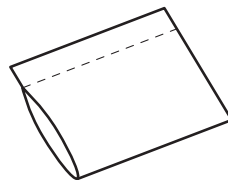
Right rear door edge film



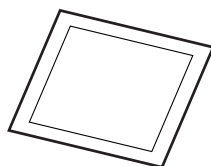
Applicator



Soft sleeve



2 Alcohol swabs



TOOLS AND SUPPLIES REQUIRED

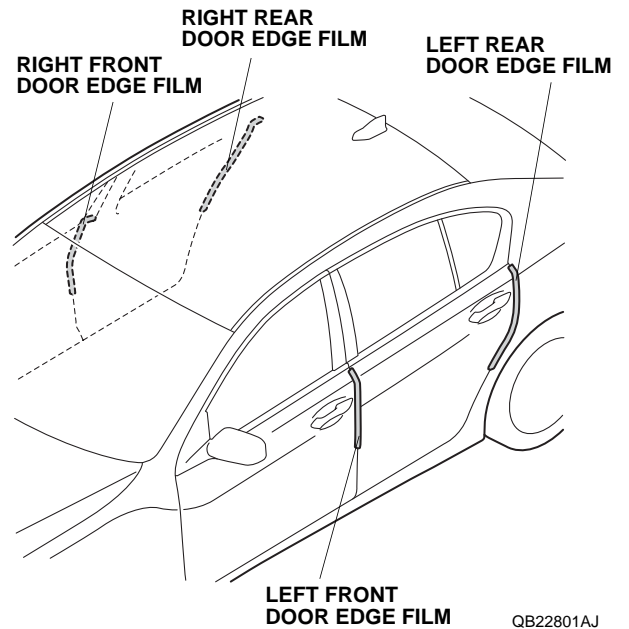
Shop towel

Spray bottle

3M Protective tape application solution

Masking tape

Illustration of the Door Edge Films on the Vehicle



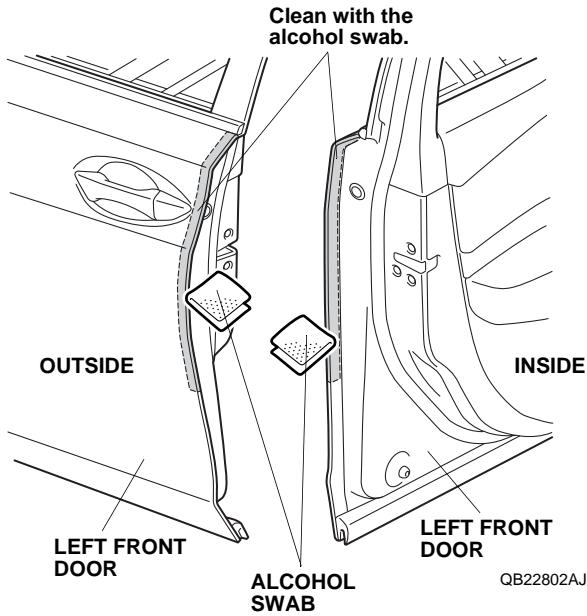
INSTALLATION

Client Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

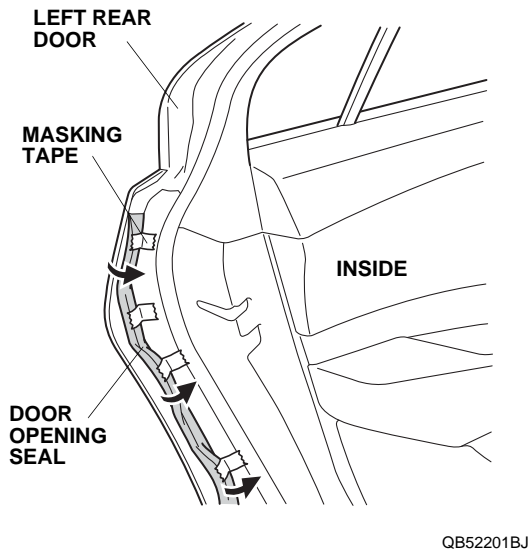
NOTE:

- Do not damage the body paint finish.
- This door edge film kit should be installed only if the ambient air temperature is 15°C (60°F) or above.
- To allow the adhesive to cure, do not wash the vehicle for 24 hours. Please advise the client.
- Identify each door edge film by referring to the identification mark.

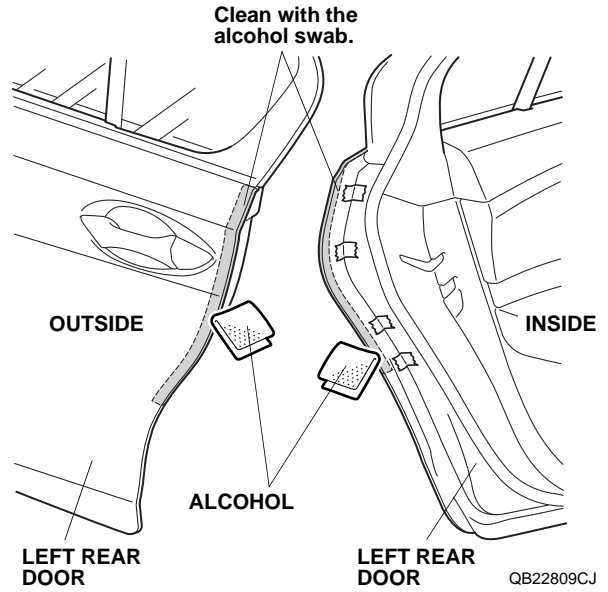
1. Open the left front door. Using the alcohol swab, thoroughly clean the area where the left front door edge film will attach.



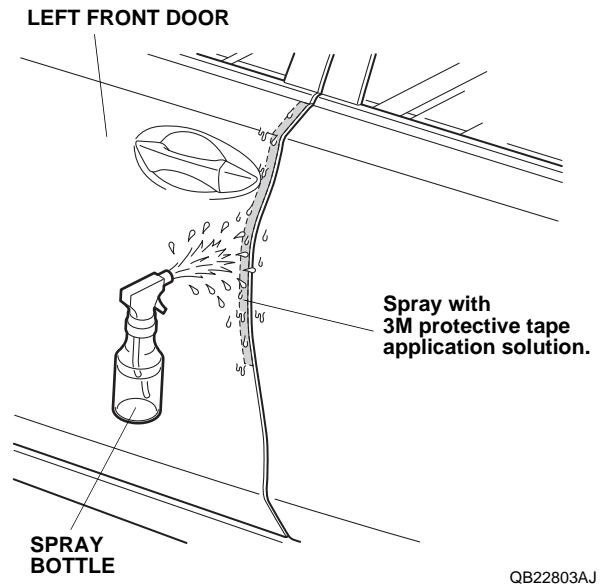
2. Close the left front door.
3. Open the left rear door. Secure the door opening seal to the left rear door using strips of masking tape.



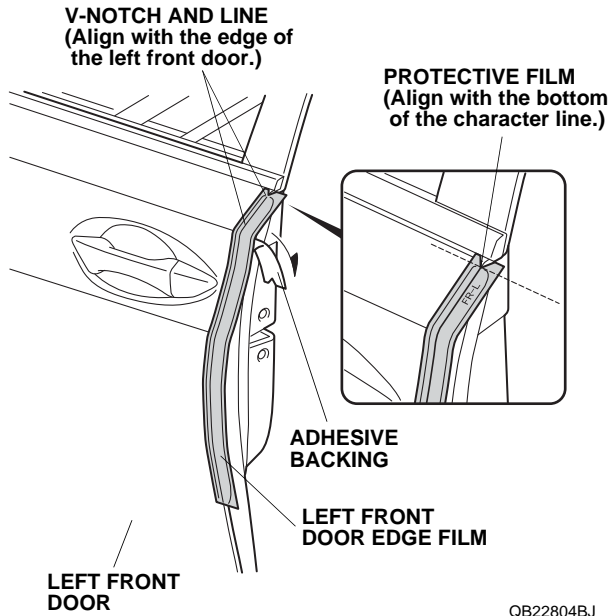
4. Using the alcohol swab, thoroughly clean the area where the left rear door edge film will attach.



5. Close the left rear door.
6. Using a spray bottle with 3M protective tape application solution, spray the outside of the left front door where the left front door edge film will attach. NOTE: Do not spray the inner surface.

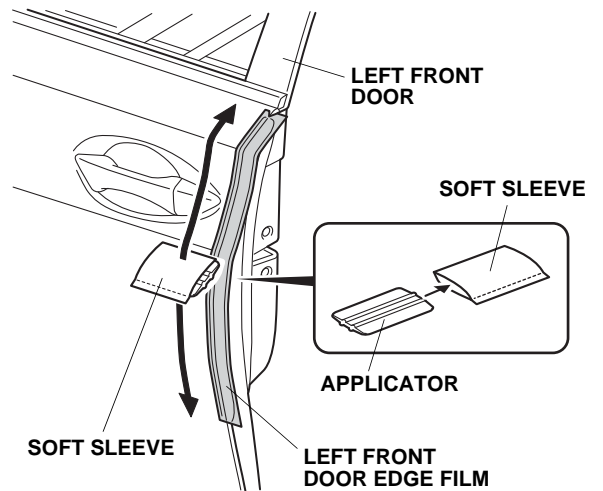


- Open the left front door. Peel back about 50 mm (2.0 in.) of adhesive backing from the left front door edge film. Align the V-notch in the left front door edge film with the character line on the left front door.

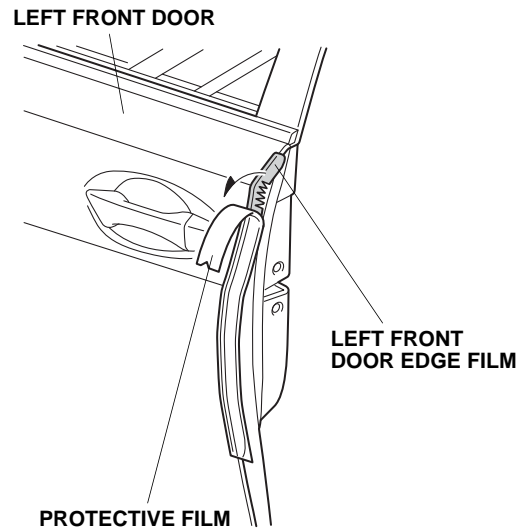


- Align the center line on the left front door edge film with the edge of the left front door. While applying light pressure, carefully remove the adhesive backing.

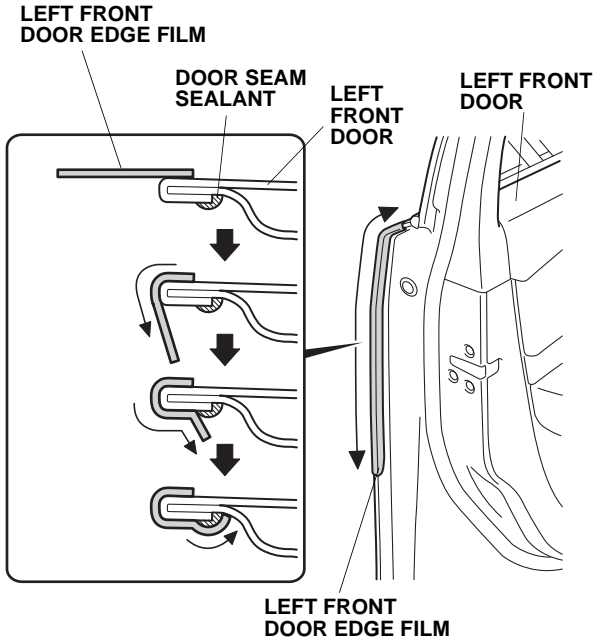
- Insert the applicator into the soft sleeve. Starting from the center and working outward, use the soft sleeve to smooth the left front door edge film. Move the soft sleeve in one direction only.



- Slowly remove the protective film from the left front door edge film.

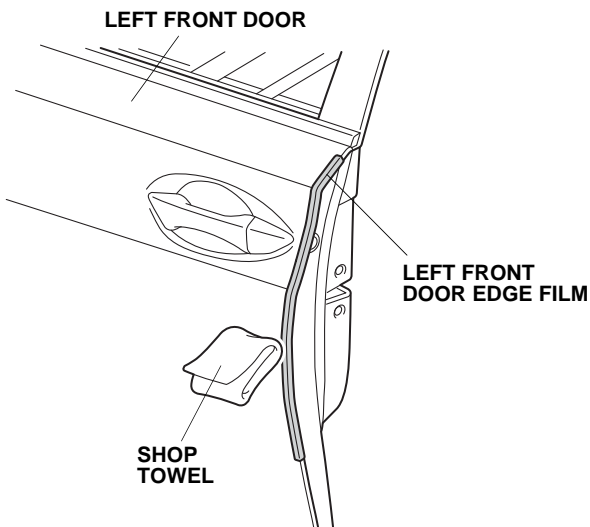


- Starting from the center and working outward, use your fingers to fold the left front door edge film around the edge of the door as shown. Move your fingers in one direction only. Attach the door edge film over the seam sealant. Do not damage the door seam sealant.



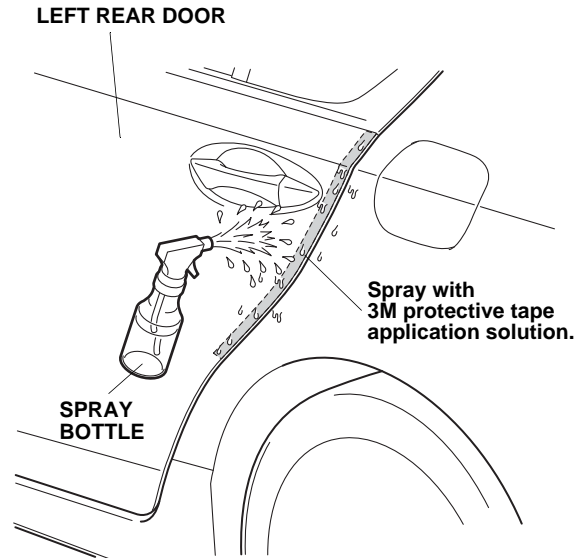
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- Using a shop towel, wipe the excess 3M protective tape application solution from the left front door edge film. Allow the door edge film to dry thoroughly.



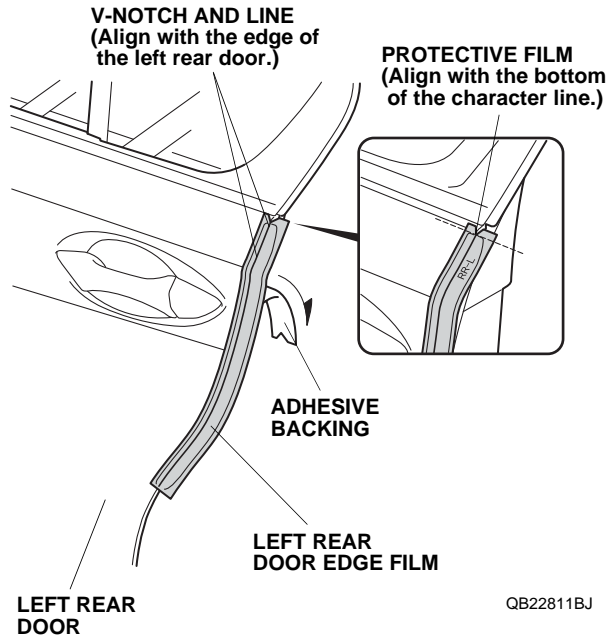
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- Using a spray bottle with 3M protective tape application solution, spray the outside of the left rear door where the rear door edge film will attach. NOTE: Do not spray the inner surface.

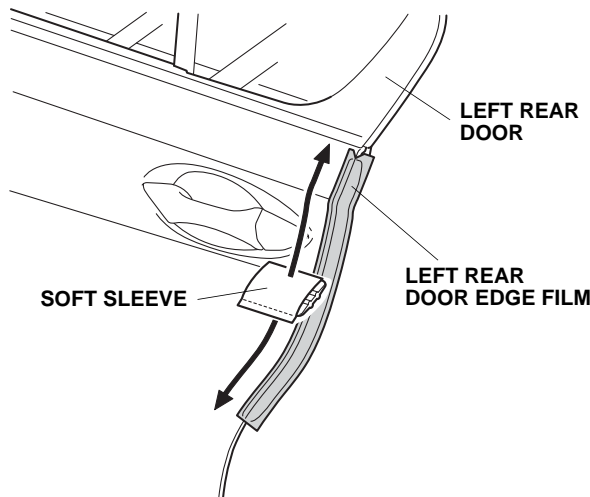


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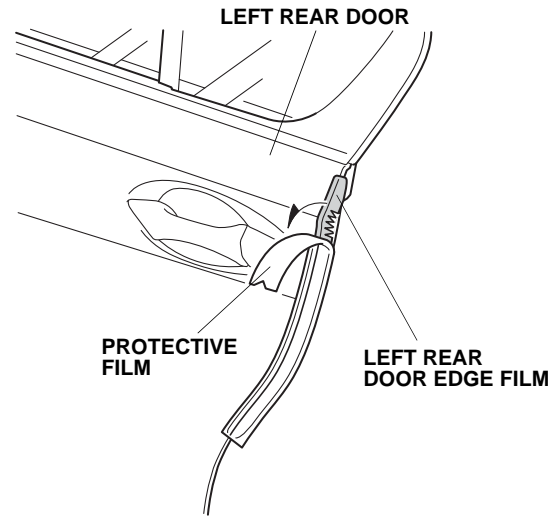
14. Open the left rear door. Peel back about 50 mm (2.0 in.) of adhesive backing from the left rear door edge film. Align the V-notch on the left rear door edge film with the left rear door as shown.



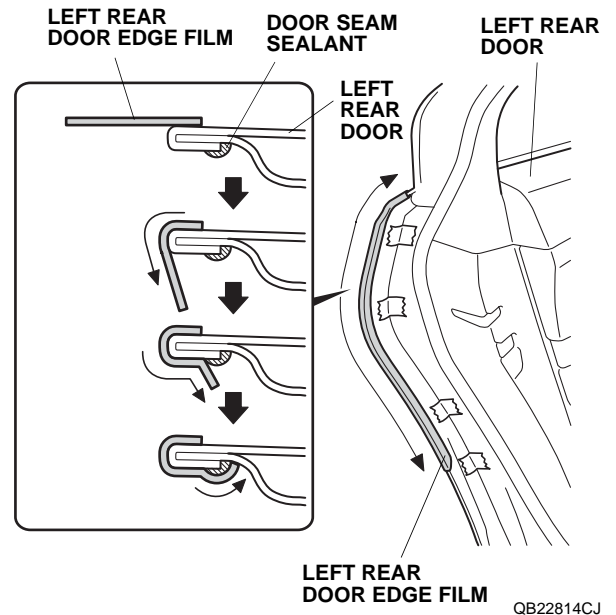
15. Align the center line on the left rear door edge film to the edge of the left rear door. While applying light pressure, carefully remove the adhesive backing.
16. Starting from the center and working outward, use the soft sleeve to smooth the left rear door edge film. Move the soft sleeve in one direction only.



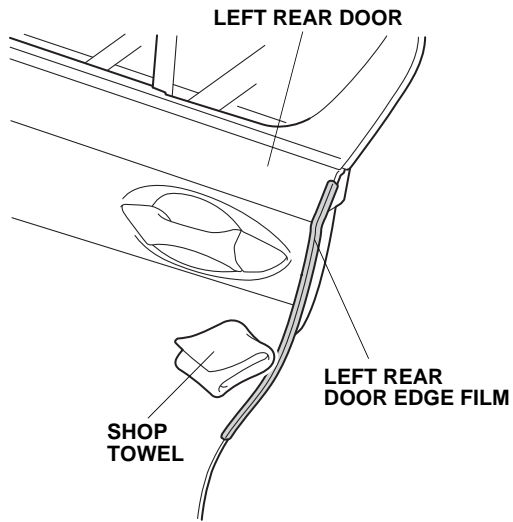
17. Slowly remove the protective film from the left rear door edge film.



18. Starting from the center and working outward, use your fingers to fold the left rear door edge film around the edge of the door as shown. Move your fingers in one direction only. Attach the door edge film over the seam sealant. Do not damage the door seam sealant.



19. Using a shop towel, wipe the excess 3M protective tape application solution from the left rear door edge film. Allow the left rear door edge film to dry thoroughly.



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20. Remove the masking tape.
21. Repeat steps 1 through 20 on the right side of the vehicle.